

**In the claims:**

Please amend the claims as follows:

1. (Amended) A multilayer film structure having at least two layers comprising:  
(a) A first layer comprising poly(ethylene) or blended poly(ethylene) wherein said first layer poly(ethylene) is selected from poly(ethylenes) having a density from about 0.93 g/cc to 0.97 g/cc; and  
(b) A second layer comprising a blend of low density polyethylene and a plastomer wherein said second layer has a density range from about 0.89 g/cc to 0.93 g/cc and wherein said second layer is capable of forming a heat seal,  
wherein said multilayer film structure has orientation in the machine direction.

*A5 Sub diff. before LPE had next p*

23. (Amended) A method of making a package comprising:

(1) providing a multilayer film having:  
(a) A first layer comprising a poly(ethylene) or a blended poly(ethylene) wherein said first layer poly(ethylene) is selected from poly(ethylenes) having a density from about 0.93 g/cc to about 0.97 g/cc;  
(b) A second layer comprising a blend of low density polyethylene and a plastomer wherein said second layer has a density range from about 0.89 g/cc to about 0.93 g/cc and wherein said second layer is capable of forming a heat seal,  
wherein said multilayer film has orientation in the machine direction; and  
(2) laminating said multilayer film structure to another film structure or a packaging component to form a package

24. (Amended) A method of making a package comprising: (1) providing a multilayer film having:

(a) A first layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.93 g/cc to 0.97 g/cc and wherein said first layer may optionally contain a color pigment and/or filler;  
(b) A second layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.93 g/cc to 0.97 g/cc and wherein said second layer may optionally contain a color pigment and/or a filler; and

*A7 Sub 4*

*Cp  
Claim*

(c) A third layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.89 g/cc to 0.93 g/cc and wherein said third layer is capable of forming a heat seal,

wherein said multilayer film has orientation in the machine direction; and

(2) laminating said multilayer film structure to another film structure or a packaging component to form a package.

*A8  
SAC  
C1*

25. (Amended) A package for flowable material comprising: (1) a first multilayer film structure comprising: (a) a first layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.93 g/cc to 0.97 g/cc and wherein said first layer may optionally contain a color pigment, and/or a filler; (b) a second layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.93 g/cc to 0.97 g/cc and wherein said second layer may optionally contain a color pigment and/or a filler; and (c) a third layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.89 g/cc to 0.93 g/cc and wherein said third layer is capable of forming a heat seal and further wherein the first multilayer film structure has orientation in the machine direction; and

(2) at least one other film structure capable of being laminated to said first multilayer film structure.

Please add the following claims:

*A9  
SAC*

26. The multilayer film of claim 1 further comprising:

a third layer comprising poly(ethylene) or blended poly(ethylene) wherein the third layer polyethylene is selected from a poly(ethylene) having a density range from about 0.93 g/cc to about 0.97 g/cc.

*A9  
SAC*

27. The multilayer film of claim 26 wherein the second layer is disposed between and in contact with the first layer and the third layer.

*WPL*

28. The multilayer film of claim 26 wherein the first layer has a thickness that is no greater than about 70% of the total thickness of the film and further wherein the third layer has a thickness that is no more than about 20% of the total thickness of the film.

29. The multilayer film of claim 1 wherein the film is formed by cast extrusion.

*SuPCG*

A9

30. The multilayer film of claim 1 wherein the melt index of the second layer is less than about 5 g/10 min.

31. The multilayer film of claim 1 wherein the film is unoriented.

32. A multilayer film structure comprising:

a first layer comprising a blend of a first poly(ethylene) having a density of about 0.960 g/cc wherein the first poly(ethylene) comprises about 80% of the first film layer, and a colorant;

a second layer comprising a blend of a second poly(ethylene) having a density of about 0.960 g/cc wherein the second poly(ethylene) comprises about 75% of the second film layer, and a colorant; and

a third layer comprising a blend of a third poly(ethylene) having a density of about 0.921 g/cc wherein the third poly(ethylene) comprises about 65% of the third film layer, and a fourth poly(ethylene) having a density of about 0.911 g/cc wherein the fourth poly(ethylene) comprises about 30% of the third film layer;

wherein the first layer has a thickness of about 0.15 mils, the second layer has a thickness of about 0.90 mils, and the third layer has a thickness of about 0.45 mils and further wherein the film structure has a total thickness of about 1.5 mils.

33. A method of making a multilayer film comprising the step of:

*restrict out*

forming the multilayer film structure by cast extrusion wherein the multilayer film comprises a first layer comprising poly(ethylene) or blended poly(ethylene) wherein said first layer (polyethylene) is selected from poly(ethylenes) having a density range from about 0.93 to about 0.97 g/cc and a second layer comprising poly(ethylene) or blended poly(ethylene) wherein said second layer poly(ethylene) is selected from poly(ethylenes) having a density range from about 0.89 g/cc to about 0.93 g/cc and wherein said second layer is capable of forming a heat seal.

34. The method of claim 32 further comprising the step of:

laminating said multilayer film structure to another film structure or a packaging component to form a package.